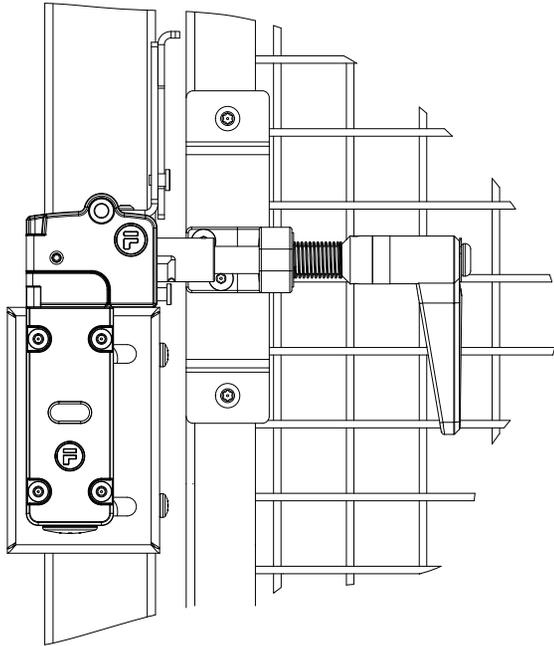
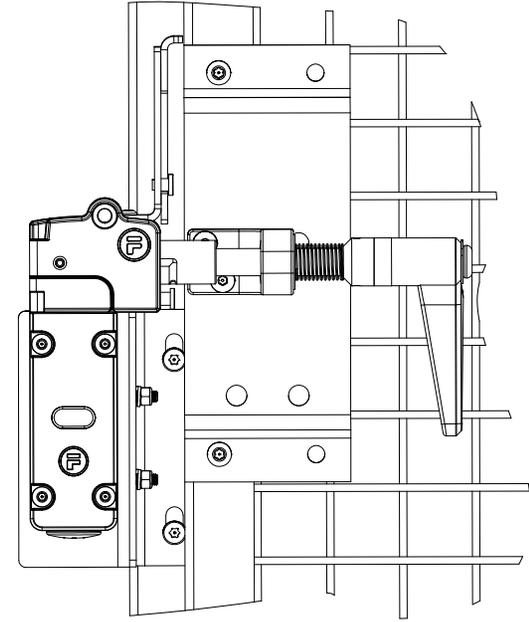


# WireCrafters

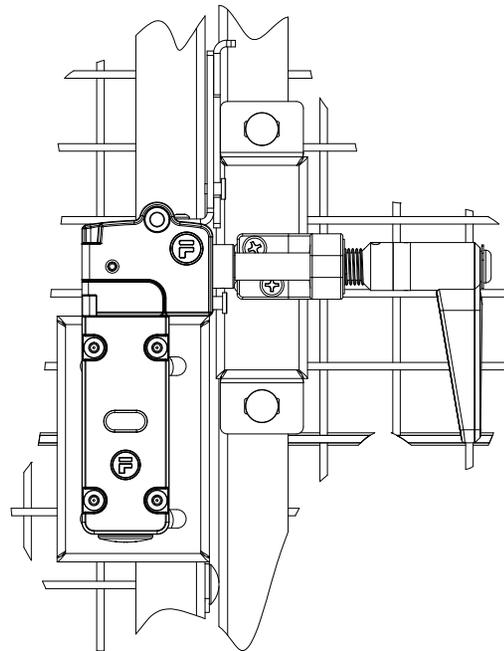
## Fortress AMSTOP Installation Instructions



Hinge Door



Slide Door

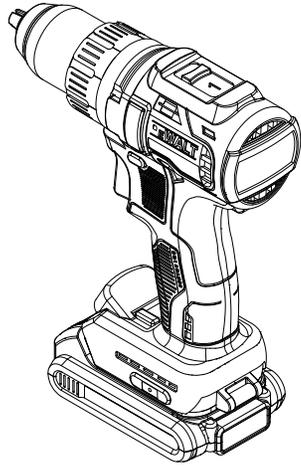


Bi-Parting Door

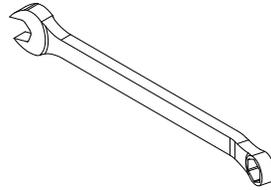
### INCLUDED IN THIS MANUAL

Description	Page
Recommended Tools	2
Hinge Door Hardware Pack	3
Hinge Door Handle Install	4
Hinge Door Switch Body Install	5
Slide Door Hardware Pack	6
Slide Door Handle Install	7
Slide Door Switch Body Install	8
Bi-Parting Door Hardware Pack	9
Bi-Parting Door Switch Body Install	10
Bi-Parting Door Actuator Install	11
Thank You	12

We're Here To Help  
1-800-626-1816



Cordless Drill



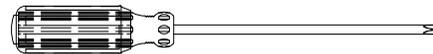
7/16" Wrench  
8mm Wrench  
13mm Wrench  
1/2" Wrench



7/16" Socket  
8mm Socket  
13mm Socket  
1/2" Wrench



Ratchet



PH-2 Phillips Screw Driver



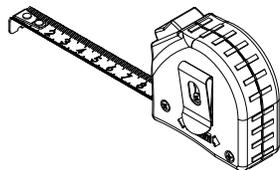
5/16" Drill Bit



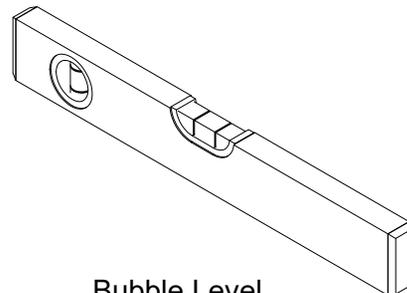
T27 Torx Tamper Resistant Bit  
(Included with Hardware)



T25 Torx Tamper Resistant Bit  
(Included with LKAMSTOP024)



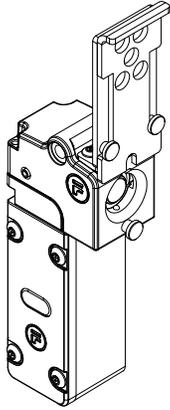
Tape Measure



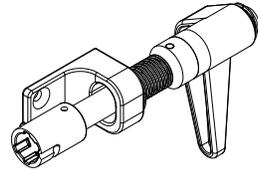
Bubble Level



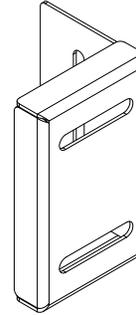
Marking Tool



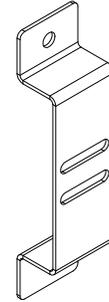
LKAMSTOP024  
Switch Body



LKAMSTOP024  
Handle



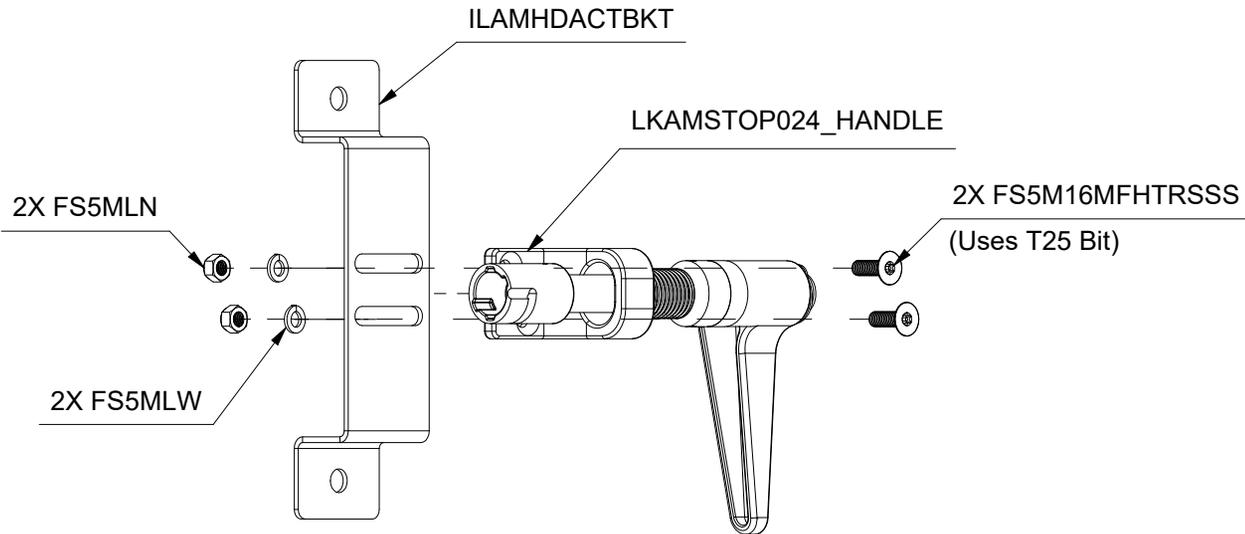
ILAMHDSWBKT  
HD Switch Body Bracket



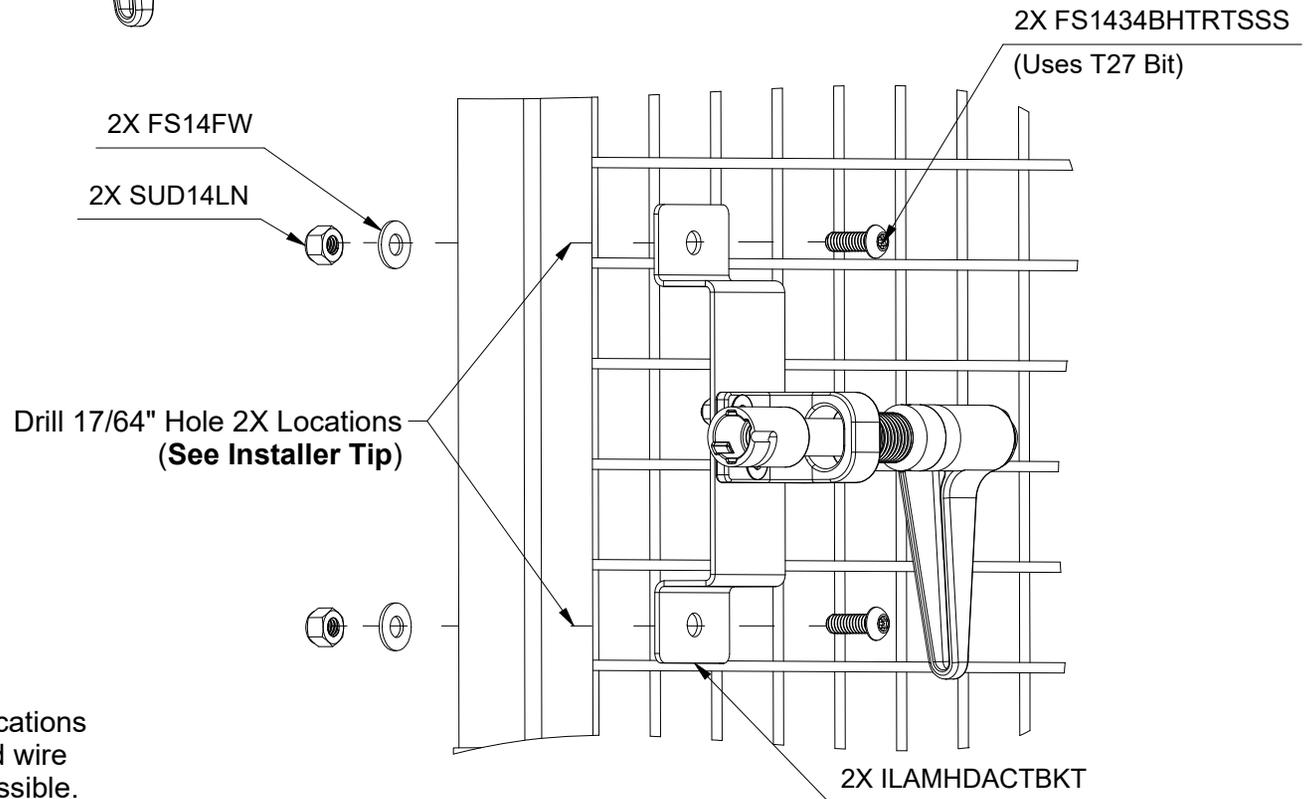
ILAMHDACTBKT  
HD Handle Bracket

## Fasteners

Qty.	Part Number	Description
2	FS1434BHTRTSSS	1/4 X 3/4 BH TAMP RES TORX SS SCREW
2	FS5M16MFHTRSSS	5MMX16MM TAMP RES TORX FH SS SCREW
2	FS121RHTRSDSS	#12X1 SD TAMPER RESISTANT SS SCREW
2	FS14FW	1/4 FLAT WASHER ZINC
2	FS5MLW	5MM LOCK WASHER ZINC
2	FS5MLN	5MM LOCK NUT
4	FS8M16M	8MM X 16MM HEX HEAD CAP SCREW ZINC
4	FS8MLW	8MM LOCK WASHER ZINC (1140383)
1	FSTXBITT27	TORX SECURITY BIT T27
2	SUD14LN	1/4 LOCK NUT



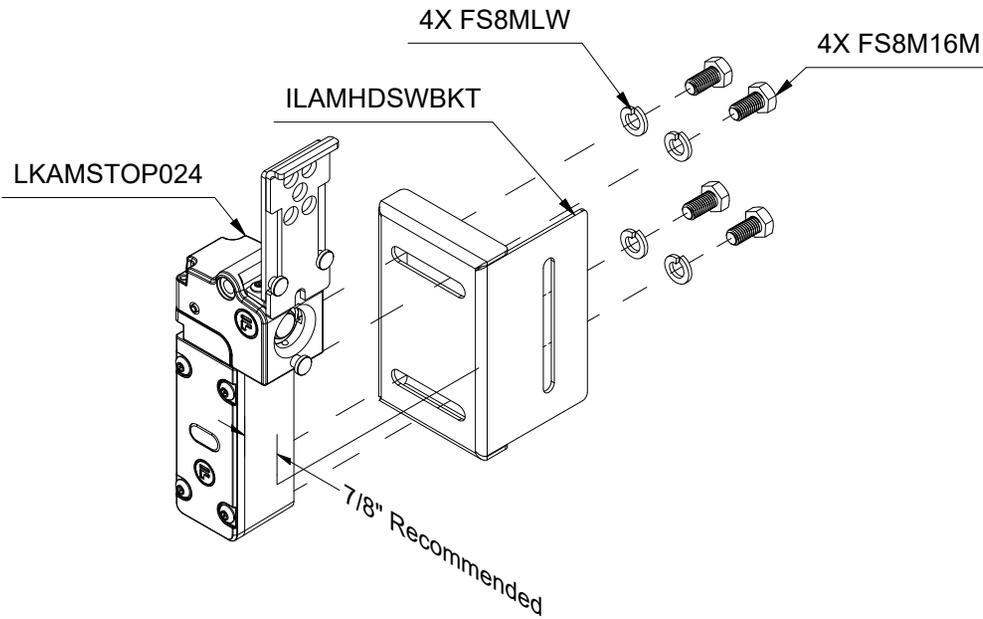
**STEP 1.**



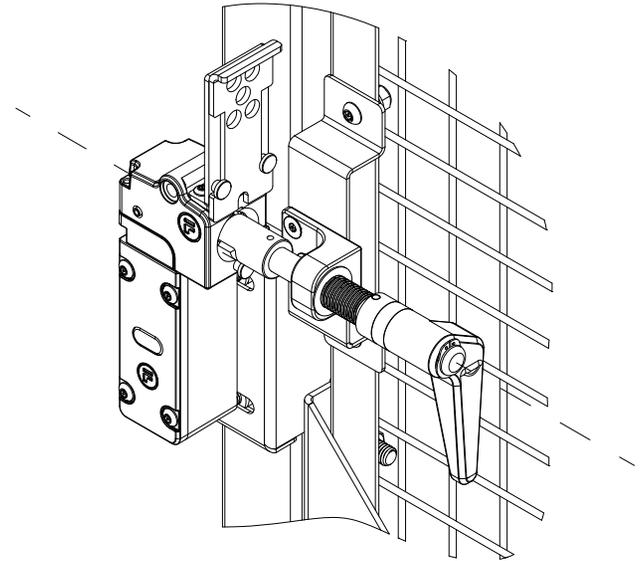
**STEP 2.**

**Installer Tip:**

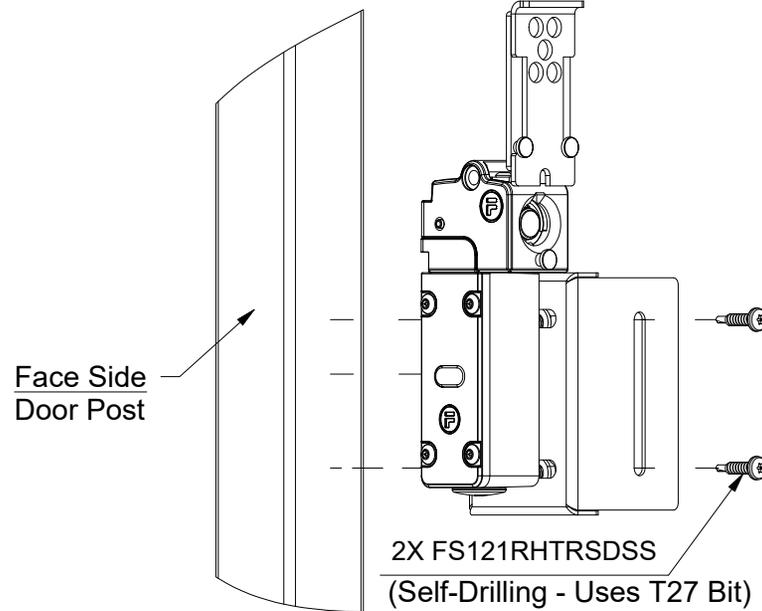
Prior to drilling, position and mark the hole locations for mounting of the ILAMHDACTBKT to avoid wire intersections on the interior of the door as possible. Cut wire if necessary.



Align the LKAMSTOP024 / ILAMHDSWBKT with the LKAMSTOP024 Handle and mark its position.

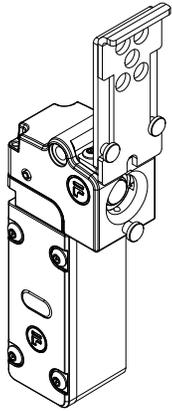


**STEP 3.**

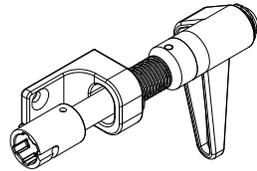


**STEP 4.**

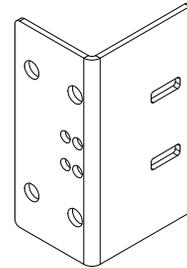
**STEP 5.**



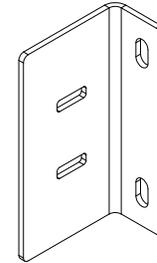
LKAMSTOP024  
Switch Body



LKAMSTOP024  
Handle



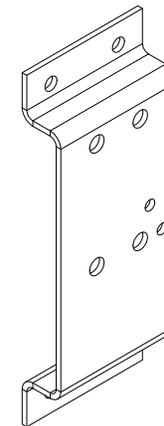
SDILPA  
Slide Door  
Interlock Plate "A"



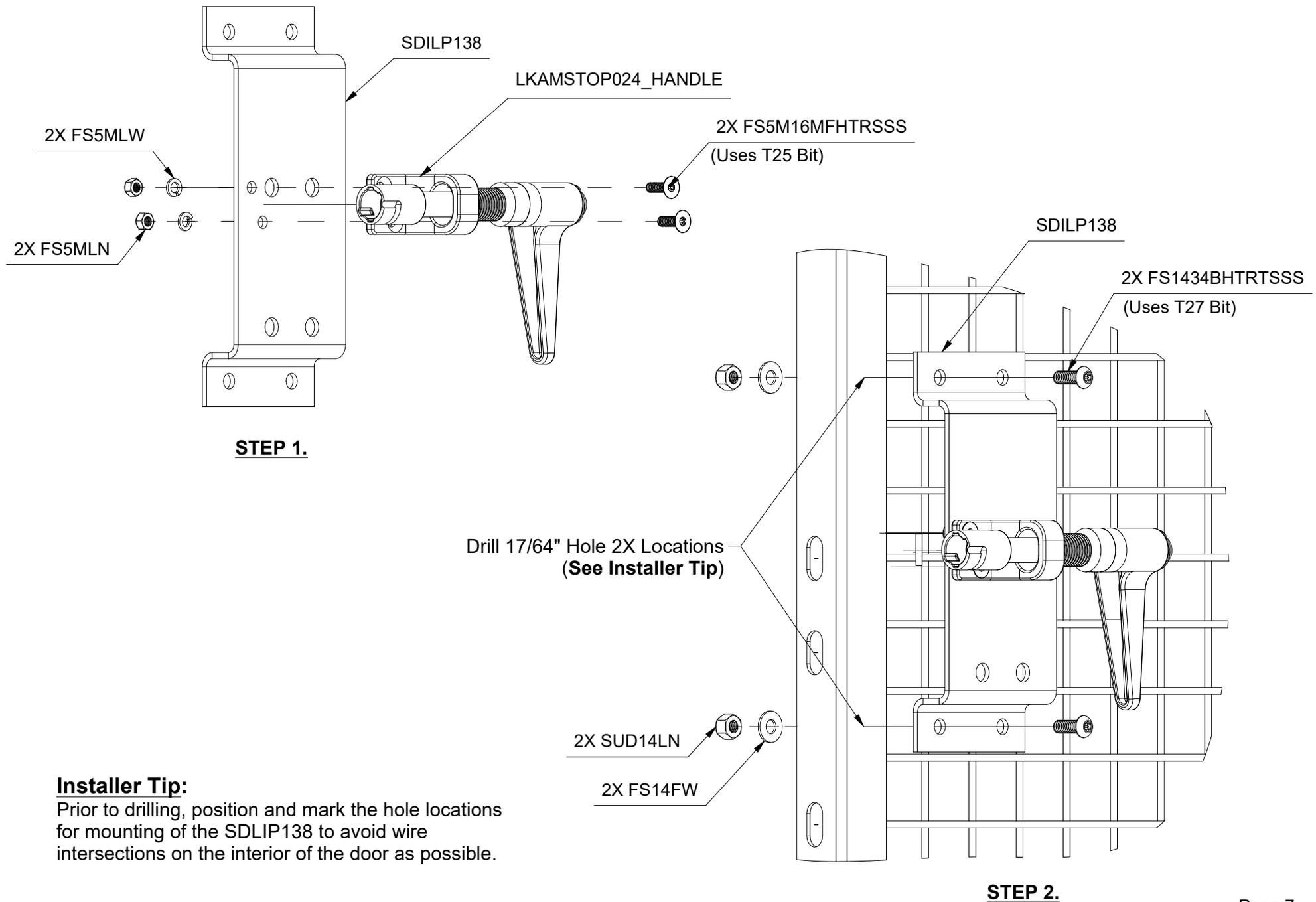
SDILPB  
Slide Door  
Interlock Plate "B"

## Fasteners

Qty.	Part Number	Description
2	FS1434BHTRTSSS	1/4 X 3/4 BH TAMP RES TORX SS SCREW
2	FS5M16MFHTRSSS	5MMX16MM TAMP RES TORX FH SS SCREW
2	FS5M16MBHTS	5X16MM BTN HD TRK SCRW
2	FS121RHTRSDSS	#12X1 SD TAMPER RESISTANT SS SCREW
2	FS14FW	1/4 FLAT WASHER ZINC
4	FS5MLW	5MM LOCK WASHER ZINC
4	FS5MLN	5MM LOCK NUT
4	FS8M16M	8MM X 16MM HEX HEAD CAP SCREW ZINC
4	FS8MLW	8MM LOCK WASHER ZINC (1140383)
1	FSTXBITT27	TORX SECURITY BIT T27
2	SUD14LN	LOCKNUT 1/4-20

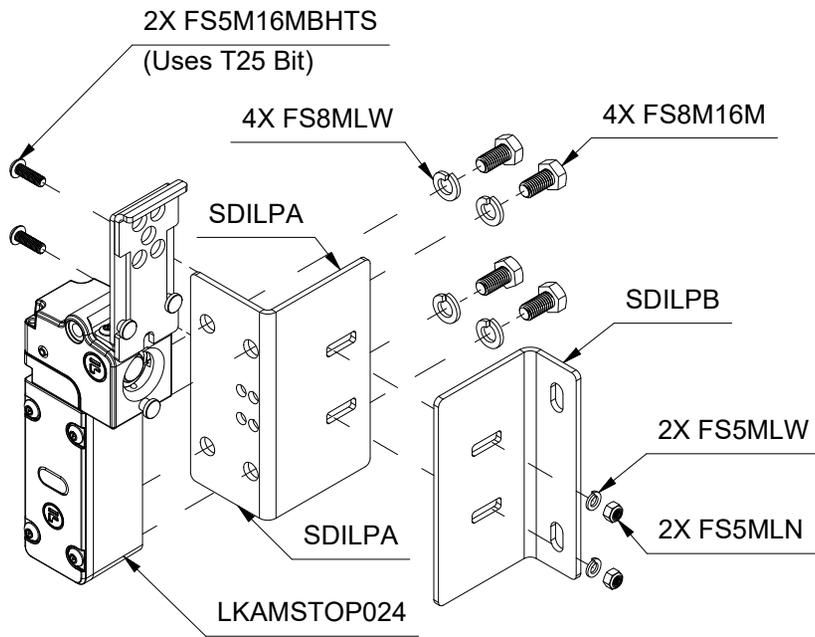


SDILP138  
Slide Door  
Interlock Plate "C"



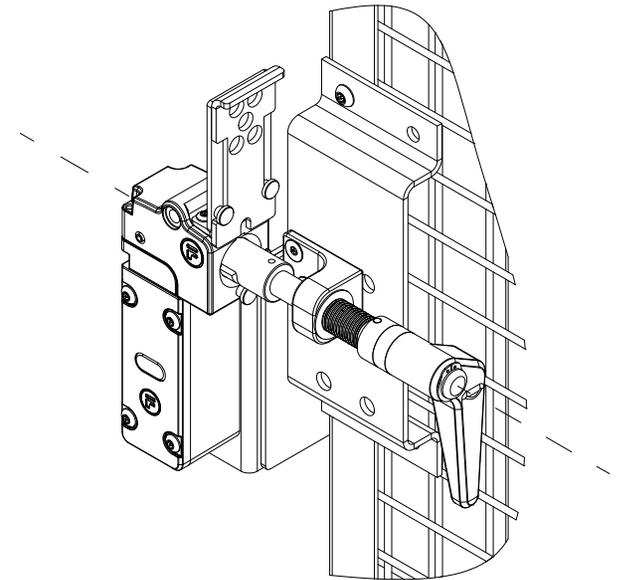
**Installer Tip:**

Prior to drilling, position and mark the hole locations for mounting of the SDILP138 to avoid wire intersections on the interior of the door as possible.

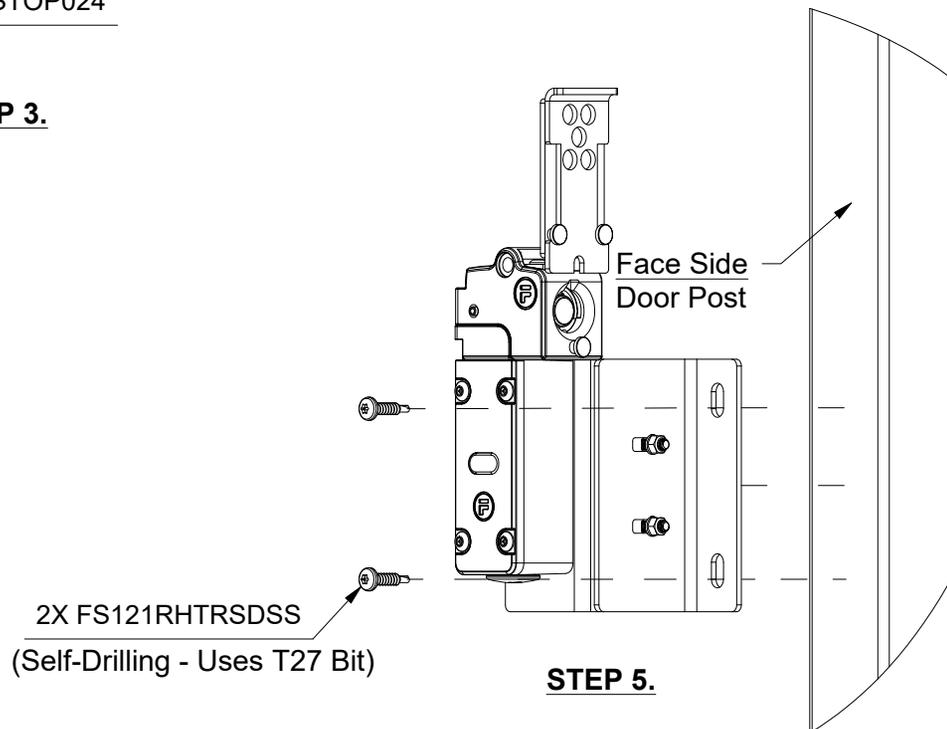


**STEP 3.**

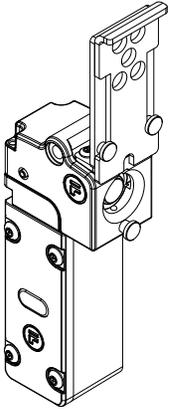
*Align the LKAMSTOP024 with the LKAMSTOP024 handle and mark its position.*



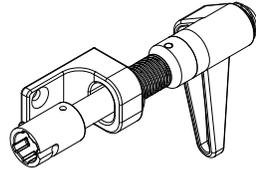
**STEP 4.**



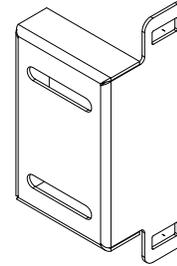
**STEP 5.**



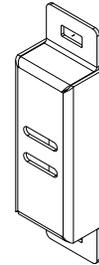
Amstop Switch Body  
Quantity (1)  
Part# LKAMSTOP024



Amstop Actuator  
Quantity (1)  
Part# LKAMSTOP024

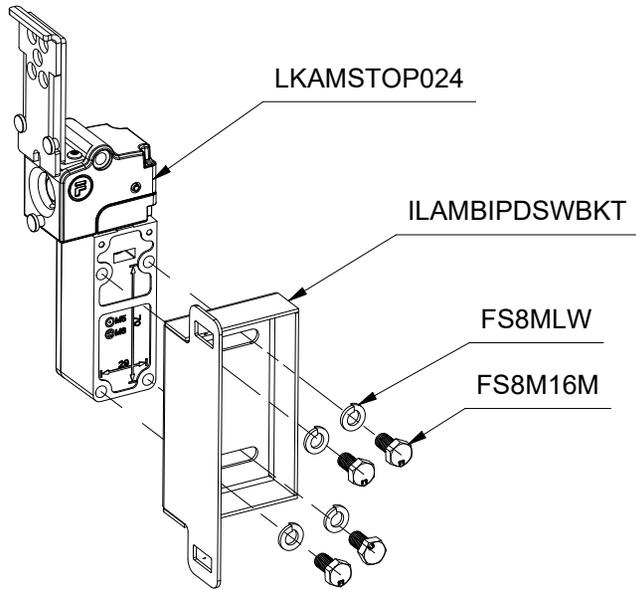


Switch Mounting Bracket  
Quantity (1)  
Part# ILAMBIPDSWBKT

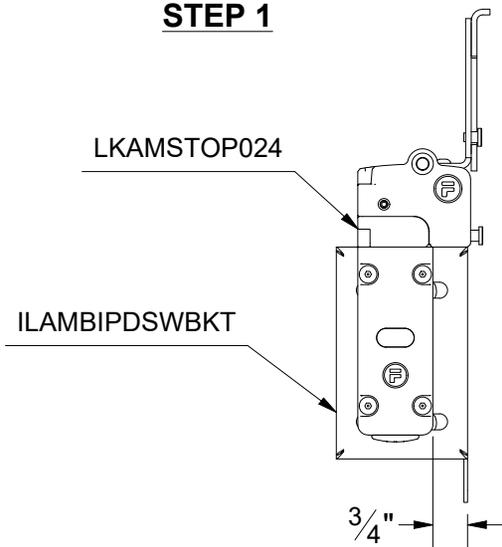


Actuator Mounting Bracket  
Quantity (1)  
Part# ILAMBIPDACTBKT

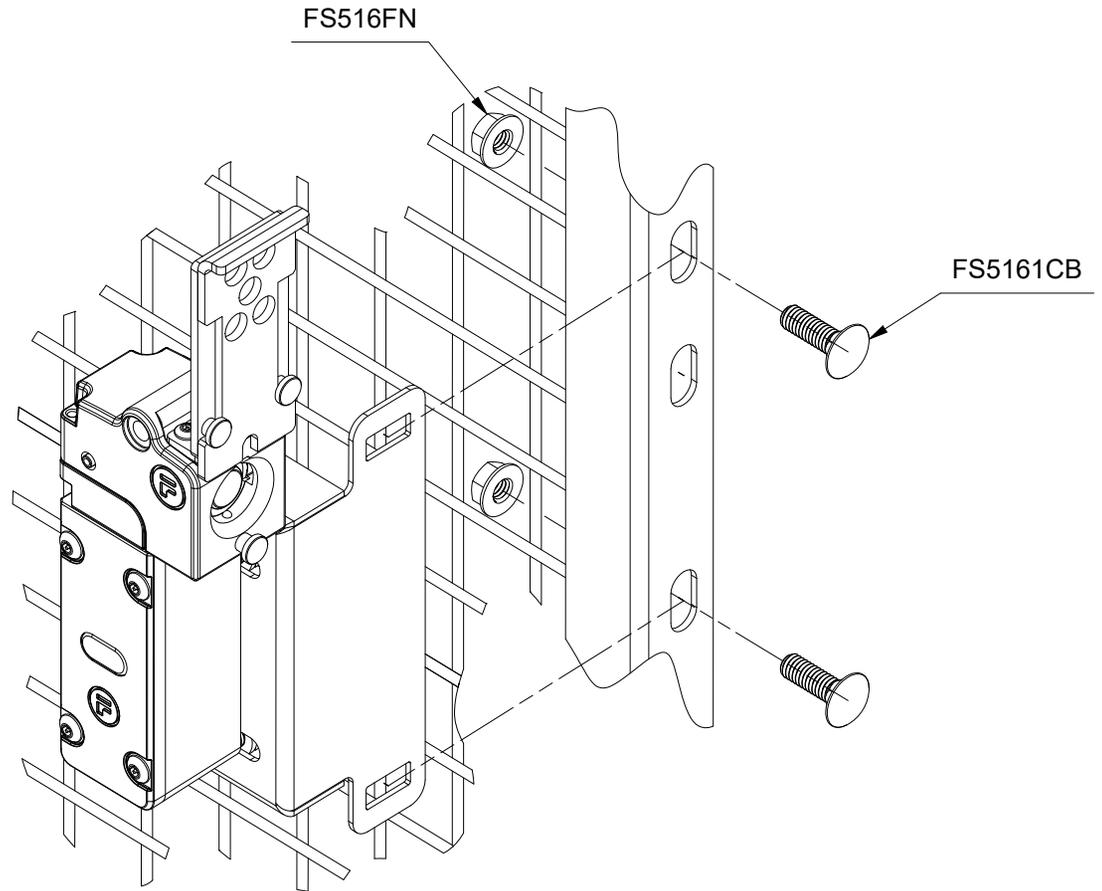
Qty.	Part Number	Description
4	FS8MLW	8MM LOCK WASHER ZINC (1140383)
4	FS8M16M	8MM X 16MM HEX HEAD CAP SCREW ZINC
2	FS5161CB	CARRIAGE BOLT 5/16X1
2	FS516FN	FLANGE NUT 5/16-18
2	FS141CB	1/4"-20 X 1" HEX HEAD BOLT
2	FS14FW	1/4 FLAT WASHER ZINC
2	SUD14LN	LOCKNUT 1/4-20
2	FS1024SSLN	#10-24 STAINLESS STEEL LOCK NUT
2	FS102434SS	#10-24 X 3/4" STAINLESS STEEL FHMS
2	FS5MLW	5MM LOCK WASHER ZINC



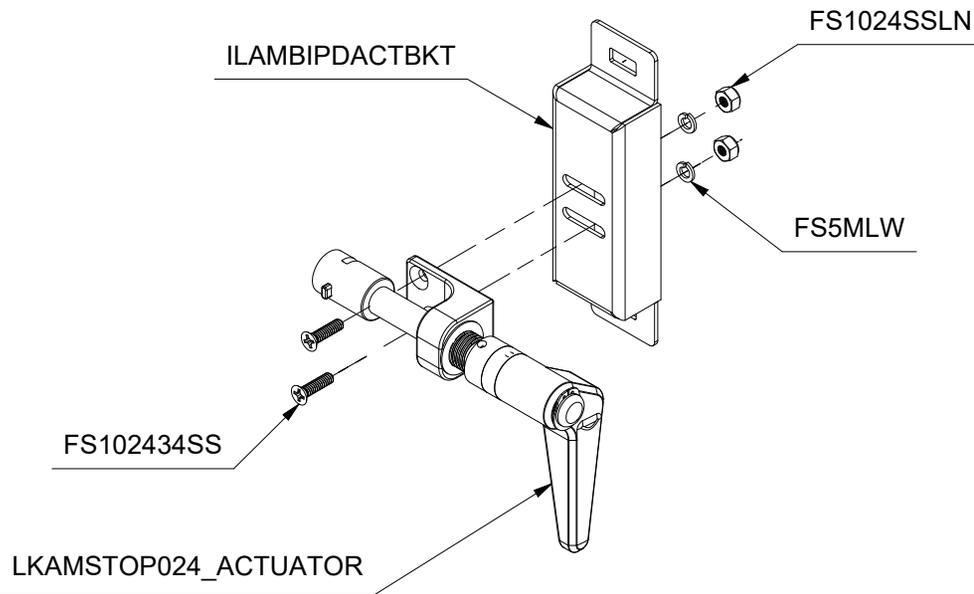
**STEP 1**



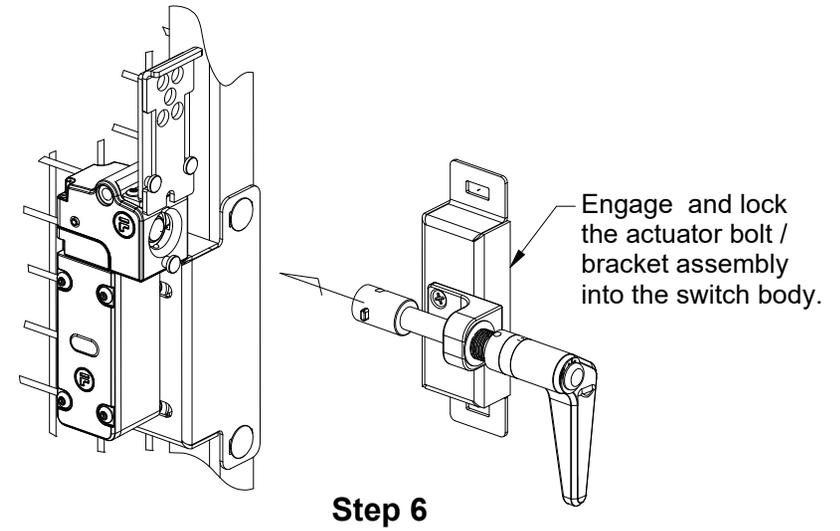
**STEP 2**



**STEP 3**

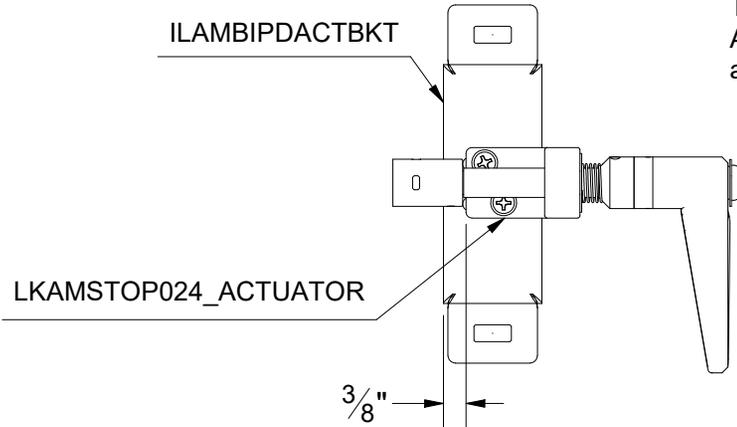


**Step 4**

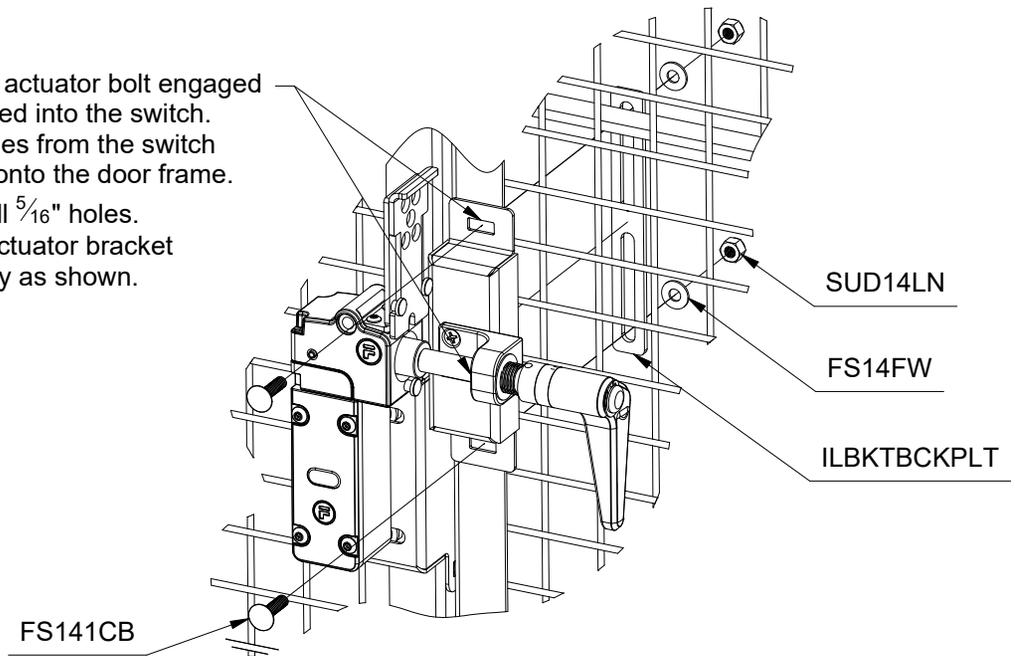


**Step 6**

With the actuator bolt engaged and locked into the switch. Mark holes from the switch bracket onto the door frame. Then drill  $\frac{5}{16}$ " holes. Attach actuator bracket assembly as shown.



**Step 5**



**Step 7**

Thanks for using

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Wire Partition Systems

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